

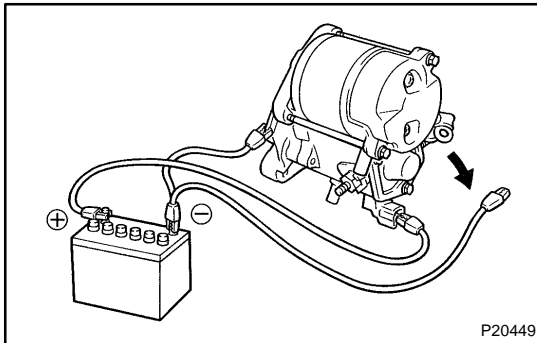
## TEST

### NOTICE:

**These tests must be done within 3 to 5 seconds to avoid burning out the coil.**

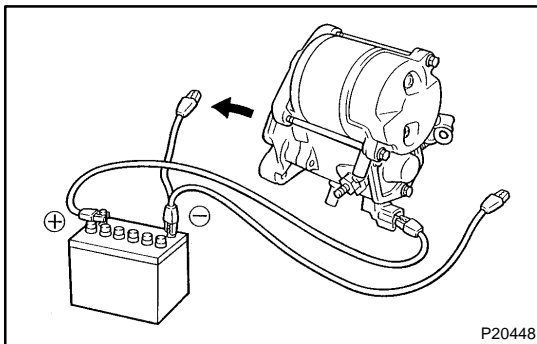
#### 1. DO PULL-IN TEST

- Disconnect the field coil lead wire from terminal C.
- Connect the battery to the magnetic switch as shown. Check that the clutch pinion gear moves outward.



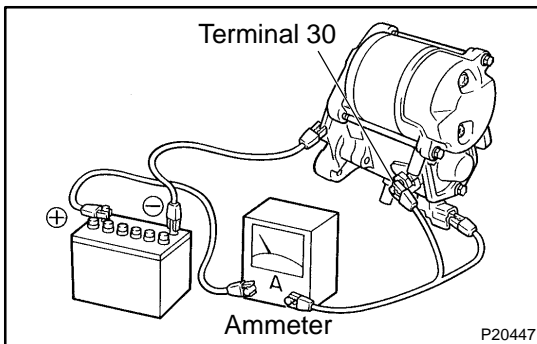
#### 2. DO HOLD-IN TEST

With battery connected as above with the clutch pinion gear out, disconnect the negative (-) lead from terminal C. Check that the pinion gear remains out.



#### 3. INSPECT CLUTCH PINION GEAR RETURN

Disconnect the negative (-) lead from the switch body. Check that the clutch pinion gear returns inward.



#### 4. DO NO-LOAD PERFORMANCE TEST

- Connect the battery and ammeter to the starter as shown.
- Check that the starter rotates smoothly and steadily with the pinion gear moving out. Check that the ammeter reads the specified current.

#### Specified current:

**1.4 kW type: At 11.5 V: 90 A or less**

**1.8 kW type: At 11.5 V: 100 A or less**